Front Brake Master-Cylinder

Supplies brake fluid (under pressure) to:
The Left-Front Brake Caliper (two non-center pistons).
The Right-Front Brake Caliper (two non-center pistons).

## Rear Brake Master-Cylinder

Supplies brake fluid (under pressure) to: The Rear Brake Caliper (center piston). The 2—Stage Delay Valve. The Secondary Master Cylinder.

2—Stage Delay Valve

Directs brake fluid to the Left—Front Brake Caliper (center piston), before directing fluid to the Right—Front Brake Caliper (center piston). This aids in controlling 'nose dive' during braking.

Right Front Brake Caliper

A 3-piston Brake Caliper design, mounted directly to the Right-Side lower Front Fork casting. Where the two non-center pistons are operated by the Front Master-Cylinder, and the remaining center piston is operated by the Rear Master-Cylinder.

Left Front Brake Caliper

A 3-piston Brake Caliper design, mounted to a pivoting bracket attached via a bearing to the Left-Side lower Front Fork casting. Where the two non-center pistons are operated by the Front Master-Cylinder, and the remaining center piston is operated by the Rear Master-Cylinder.

Secondary Master Cylinder (SMC)

A Master—Cylinder mounted to the same pivoting bracket as the Left Font Brake Caliper, that receives brake fluid (under pressure) from the Rear Master—Cylinder, and supplies brake fluid (under pressure) to the Proportion Control Valve.

The SMC is actuated by the rotational energy imparted to the Left—Front Brake Caliper when the brake caliper is energized.

The SMC is the 'linking' device in Honda's Linked Brake System.

3—Stage Proportional Control Valve (PCV)
Limits the maximum pressure of the brake fluid going to the Rear
Brake Caliper two non—center pistons. Additionally at extreme
braking the PCV reduces the previously limited fluid pressure applied
to the Rear Brake Caliper two non—center pistons.

This aids in controlling rear wheel lockup during braking.

Rear Brake Caliper

A 3-piston Brake Caliper design, mounted directly to the Left-Side Rear Swing Arm. Where the two non-center pistons are operated by the SMC, and the remaining center piston is operated by the Rear Master-Cylinder.

Brake Line Bleeder(s)

There are a total of 7 Bleeder Valves employed in this system. 2 Bleeder Valves for the Front Master—Cylinder fed circuit:

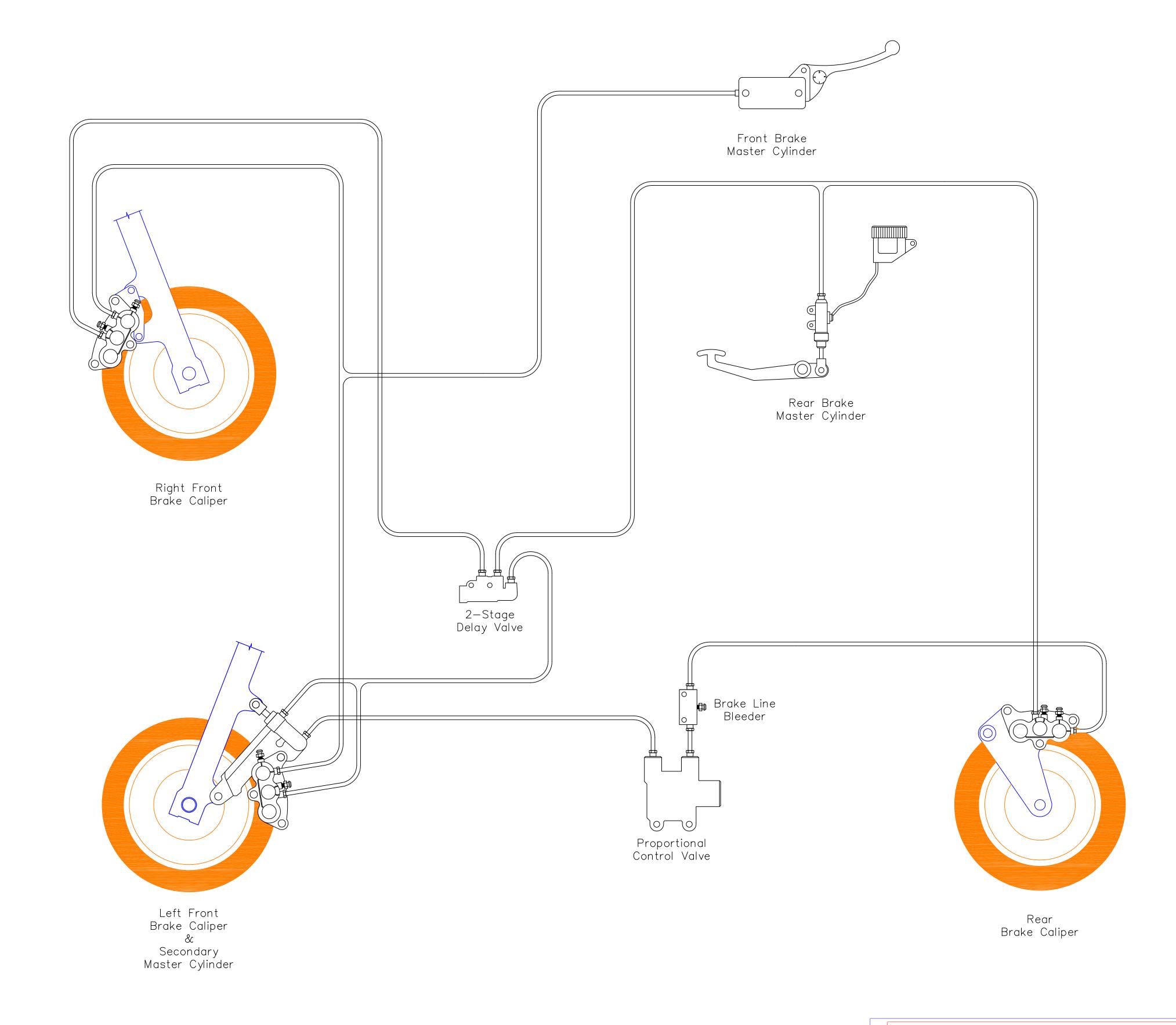
- 1 At the Left Front Brake Caliper.
- 1 At the Right Front Brake Caliper.
- 5 Bleeder Valves for the Rear Master-Cylinder fed circuit:
  - 1 At the Left Front Brake Caliper.
  - 1 At the Right Front Brake Caliper.
  - 2 At the Rear Brake Caliper 1 Adjacent to the SMC.

## PROPRIETARY INFORMATION

Information provided in these drawings include technology developed by HELCKHOUSE INC. which is proprietary to HELCKHOUSE INC. and constitutes trade secrets. These drawings are provided only for the personal use of the proposed or actual LESSEE/PURCHASER in conjunction with the present production and for no other purpose. Proposed or actual LESSEE/PURCHASER agrees to maintain the information contained herein in confidence and to refrain from disclosing this information or permittinG inspection by a third party. Proposed LESSEE/PURCHASER further agrees that it shall not utilize, duplicate, simulate or copy the construction or operation of the equipment described herein without obtaining the prior written consent of HELCKHOUSE INC.

**SECRET** 

CONFIDENTIAL



	HELCKHOUSE
	North Plainfield, NJ 07060
	'06 HONDA STI300
Revisions	COMPONETS OF HONDA DCBS
23.July.2014 Added bleed screws to brake calipers	DATE SCALE SHOW NO. DRAWING NO. REVISION 22.March.2017 NTS
8.Aug.2016 Drawing & Notes Clean—up	DRAWN BY DAVID 000 00.00 4